

# 700PLUS - INSTRUCTIONS

## STEP 1. Familiarize yourself with the parts:

- 4 Plastic Corner Rails
- 3 Plastic Straight Rails
- 2 Plastic Door Fillers Rails
- 1 Long Bolt Rail hardware pack
- 1 Short Bolt Rail hardware pack
- 1 Door Filler hardware pack
- 1 Optional Door Security hardware pack



## STEP 2: Assemble the Rails



Assembly the plastic extension into a horseshoe shape with 4 corner rails and 3 straight rails and connect each segment with the 12 short bolt hardware pack.



### **STEP 3: Install the Rails**

Set the assembled rails onto the bottom portion of the kennel. Position so the back of the extender is flush with the rear of the kennel (AND) the front of the extender is positioned to leave a 1+ inch gap from the kennel's front edge. Proper position can be confirmed when the small plastic numb pops into the rails slot and the FRONT corner bolt hole aligns with the large corner holes. (NOTE the marks in RED)



#### STEP 4: Install the Door Fillers

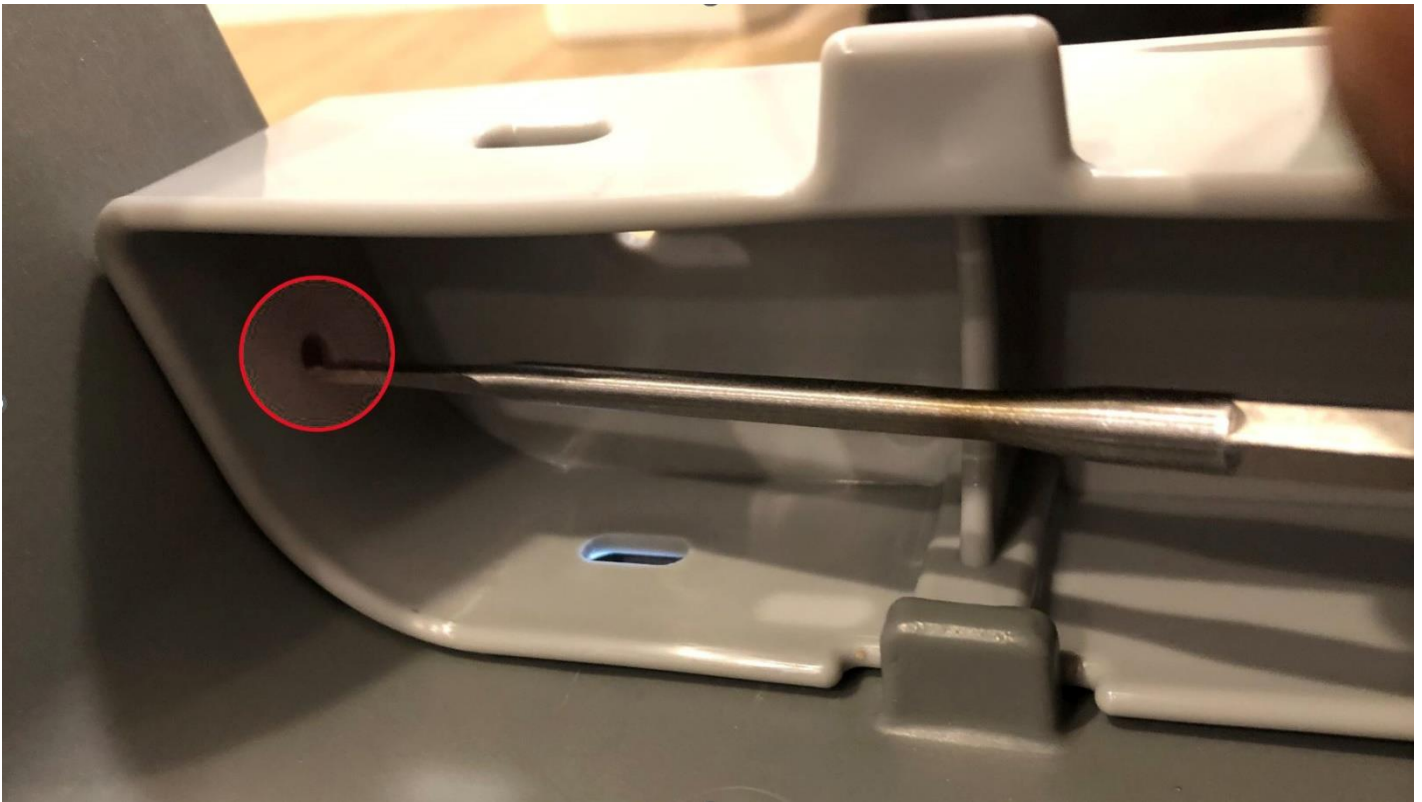


Install the door filler rails into the door opening of the top and bottom portion of the Kennel.



Secure the door filler spacers with 4 short bolts and 4 thumbnuts. 2 on each filler rail.

**OPTIONAL Hardware:** the Green drill stickers mark 4-additional Pilot holes (2 on each rail) for the installation of the **optional hardware**. Although not required some might find it helpful to drill and install the 4 additional nuts and bolts labeled **OPTIONAL - Drilling Required**. They may offer some additional reinforcement for dogs who might be extremely strong and might pose a risk of damaging their kennel.



**OPTIONAL Hardware:** To install you will need to drill 4 holes into the kennel using the ¼ inch drill bit provided. After the door filler is installed and secured into place with the 4 short bolts and nuts you can remove the bright Green stickers to expose the pilot hole. Use these holes as a guide to drill 4 holes into the kennel. Then use the 4 optional short bolts and nuts to double secure the door spacer into place.



#### **STEP 4: Prepare for door**

Next snap the Door Stabilizer bushing into the door filler rail on the bottom & top hinge side of the door (NOT the handle closure side). This will vary depending on which side you choose for the closure side (left-handed, right-handed)



#### **STEP 5: Assemble the Kennel add the Door**

Set the top of kennel onto the rails and try to position on the rails like the bottom portion. Do not worry about the stability it will be somewhat unstable until the corner bolts are installed. Insert the door hinge side into the door stabilizing bushing and the slot in the top of the kennel. NOTE: this can be either side depending on what side you prefer the handle/closure. (Left-handed, Right-handed) but the door hinge side must be installed into the bushing.

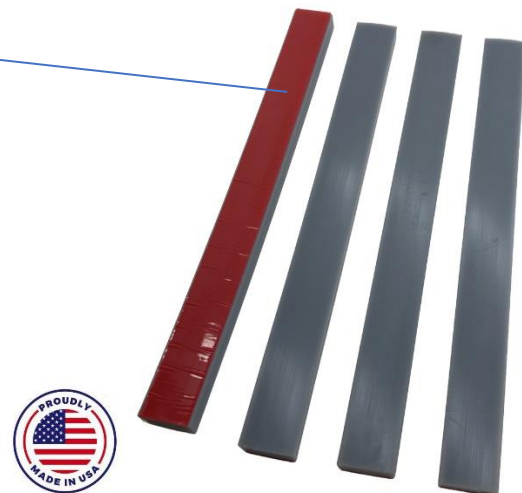




#### STEP 6: Fasten the Rails to the Kennel

Now Use Long bolt hardware pack to secure kennel to the rails. Start with the 4 BIG round corner holes first, this will ensure the rails are all aligned properly.

NOTE: Kennel will feel a little unstable at first this is normal but will continue to become more stable and stronger as more bolts and nuts are installed, and alignment is perfected. Once all bolts are installed double check that all nuts and bolts are tightened a low power screwdriver or hand screwdriver can be used and helpful but not required.



**OPTIONAL:** Peel & Stick Rubber Door Trim to close any additional gaps between door & kennel